USER GUIDE

S0800W ECO-SOL CLEAR BACKLIT 200 GLOSSY

- **01** Recommend to wear cotton glove all the time during the installation to avoid finger print on the surface.
- **02** Recommend to store the products in original packaging.
- 03 Recommend to keep the proper temperature and humidity to avoid problems caused by static during the printing.
- When printing with solvent ink, recommend to do the lamination after enough drying time. (Recommended drying time: 24hr / minimum drying time: 4hr)
- 05 When using lamination film, recommend to use cold type lamination film, not hot lamination film
- When using cold type PVC lamination film, recommend to use the film with following requirement (contraction MD: below 1.5mm, CD: below 1.0mm, based on FINAT FTM14)
- 17 In case of using additional dryer when printing with solvent ink, recommend to use ventilation type. We don't recommend heating dryer.

ITEMS	GUIDE		REMARKS
Printer	Epson SC S80610		
Ink	Ultra Chrome®GS3		
Rip	Onyx 12		
ICC Profile	Transfer Film Backlit Mode		Provided by Epson
Temperature	Pre: 38°C / Platten: 40°C / After: Max		
DryTime	Recommendation: 24hr	Minimum : 4hr	Natural drying
Adhesion	Class 2	Class 4	ASTM D3359
PVC Lami. Film Shrinkage	MD: 1.5mm> / CD: 1.0mm>		FINAT FTM14

- When using latex printer, recommend to use ICC profile from HP Media locator. (ICC Profile Download: https://www.printos.com/ml/#/medialocator)
- Recommend to be cautious about possible scratch on the back depending on the printer (Recommend to use SO800WA to prevent the scratch on the back)
- 10 Recommend to use the product after the testing (Printing conditions will vary depending on the printer

